

CLAIMS

What is claimed is:

1. A folding device for producing a second longitudinal fold in products of a rotary press, comprising:
 3. a folding drum;
 4. a folding-blade shaft having two ends, said folding-blade shaft being 5. rotatably mounted at each of said two ends in said folding drum, said folding-blade shaft 6. having at least two folding-blade carriers for holding folding blades;
 7. a pair of bearings arranged in said folding drum, said ends of said folding- 8. blade shaft being mounted respectively in said folding drum by said pair of bearings;
 9. and
10. at least one further bearing arranged in said folding drum between said 11. pair of bearings, wherein said folding-blade shaft is further rotatably supported in said 12. folding drum by said at least one further bearing between said ends of said folding- 13. blade shaft.
1. 2. The folding device of claim 1, wherein said at least one further bearing is arranged between adjacent ones of said at least two folding-blade carriers.
1. 3. The folding device of claim 1, wherein said pair of bearings and 2. said at least one further bearing comprise self-aligning roller bearings.

1 4. The folding device of claim 3, wherein said pair of bearings and
2 said at least one further bearing are operatively arranged for receiving lubricating
3 medium from a central lubricating-medium supply.

1 5. The folding device of claim 1, wherein said pair of bearings and
2 said at least one further bearing are operatively arranged for receiving lubricating
3 medium from a central lubricating-medium supply.

1 6. The folding device of claim 1, further comprising a drive pinion
2 arranged on said folding-blade shaft, said drive pinion being connected to said folding-
3 blade shaft with a form-fitting connection by serrated toothing.

1 7. The folding device of claim 1, further comprising a carrier arranged
2 in said folding drum, said at least one further bearing being supported on said carrier,
3 wherein said carrier has a small material thickness in a longitudinal direction of said
4 folding device and a large area extending approximately over the entire cross section of
5 an interior of said folding drum in a transverse direction of said folding device.

1 8. The folding device of claim 7, wherein said carrier is connected to
2 said folding drum by threaded connectors.

1 9. The folding device of claim 1, wherein said folding blades are
2 spaced apart from one another in a region proximate said carrier by a distance smaller
3 than 10 millimeters.